

Description

Highly productive UHS air dried clear coat with perfect gloss. No Hardener/Activator in the base coat needed. Easy and quick application.

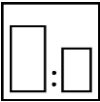


Features & Benefits

- drying without oven baking allows fuel and electricity savings
- lower material consumption compared to UHS and HS clear coats
- air drying (20°C): 50 – 60 min
- forced drying possible (60°C): 3 – 5 min, polishing immediately after cooling if necessary
- excellent deep gloss
- high UV protection
- compliant with VOC 420 requirements

Substrate preparation

Base coat should be fully dry, in depth. The product was tested on water based basecoat.

Application

	<p>Mixing ratio</p> <table border="0"> <thead> <tr> <th></th> <th><u>By volume</u></th> <th><u>By weight</u></th> </tr> </thead> <tbody> <tr> <td>9600 SFR Air Cure</td> <td>1</td> <td>1</td> </tr> <tr> <td>9650 Hardener</td> <td>1</td> <td>1</td> </tr> </tbody> </table>		<u>By volume</u>	<u>By weight</u>	9600 SFR Air Cure	1	1	9650 Hardener	1	1						
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	<p>Spray gun set /air inlet</p> <table border="0"> <tbody> <tr> <td>Gravity feed 1,2 - 1,3 mm</td> <td>2,0 bar</td> </tr> <tr> <td>Suction feed</td> <td>Verify manufacturer's info</td> </tr> </tbody> </table>	Gravity feed 1,2 - 1,3 mm	2,0 bar	Suction feed	Verify manufacturer's info											
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Drying

Dust dry at 20°C	20 min
Touch dry at 20°C	30 min
Assembly dry at 20°C	50 min
Polish dry at 20°C	50 – 60 min
Polish dry at 60°C	3 – 5 min
IR	3 – 5 min
Pot life at 20°C	60 min

Complementary products

9650-1 UHS Hardener

9650-2,5 UHS Hardener

Testing of the material

Any kind of testing of the applied material (adhesion test, stone-chip test, chemical resistance, salt chamber test ...) has to be done at least 15 days after the application.

Prod. Nr.	Description	Volume	Packaging Box
9600-1	/	1 L	12
9600-2,5	/	2,5 L	3
9600-5	/	5 L	3

VOC

2004/42/IIB(d) (420) <420

Shelf life

Min. 24 months from the production date under normal storage conditions and unopened can.

Additional Information

FOR PROFESSIONAL USE ONLY!

Always read the instructions.

IMPORTANT: This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation. Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.

Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

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